

**Garant**
**Master Eco clamping toolholder short PDJNR 93°, for indexable inserts DN., right-hand, Shank / insert size: 25/15mm**

**Order data**

Order number	250624 25/15
GTIN	4062406728953
Item class	21U

**Description**
**Version:**

Highly efficient cooling directly on the cutter and additional flank face cooling.

**Note:**

Coolant transfer via slot on the underside of the shank in conjunction with GARANT Master Eco holders No. 319006 – 319136 or No. 317900 for shank length < 125 mm. Optional connection possibility via hose connection (G 1/8 inch) No. 269207 and 269208.

**Technical description**

ISO code toolholder	PDJNR/L 2525X15
Shim	259031 45
Overall length L	110 mm
Lever	259015 17
suitable indexable insert	DN.. 1506..
Functional width L <sub>4</sub>	32 mm
Head length L <sub>1</sub>	40 mm
Insert size	15 mm
Series	Master Eco
Lever screw	259018 17

Spring	259046 4
Shank size	25 mm
Standard	DIN ISO 5610
Application type	right-hand
Through-coolant	yes
Setting angle $\kappa$	93 degrees
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar